

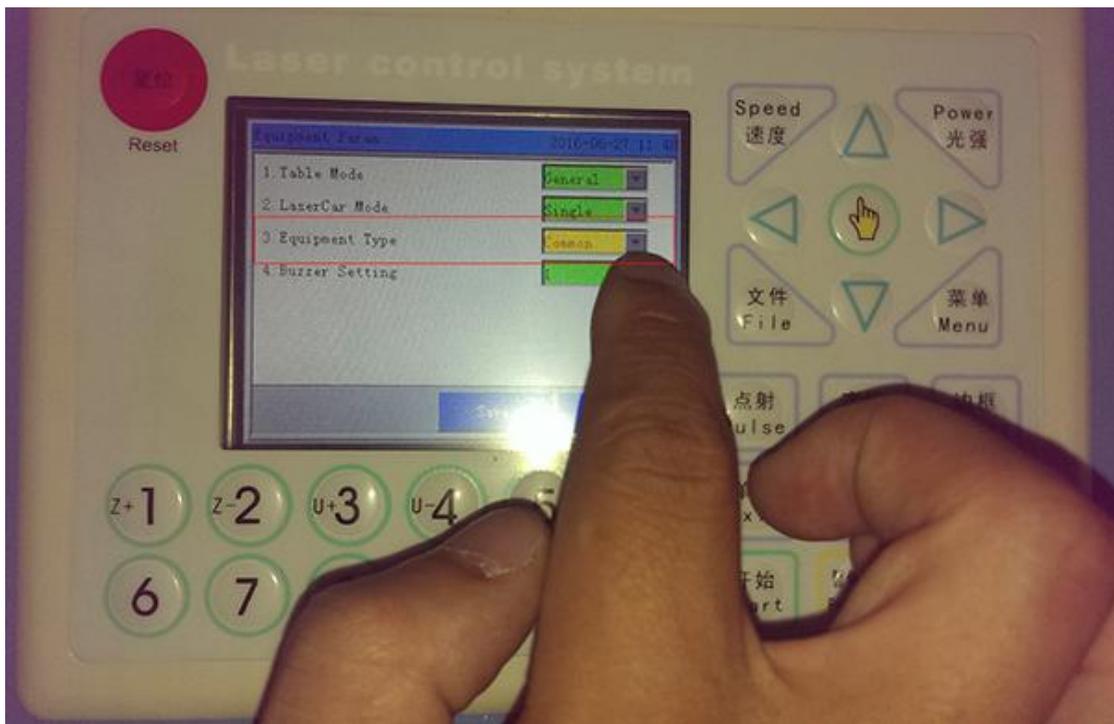
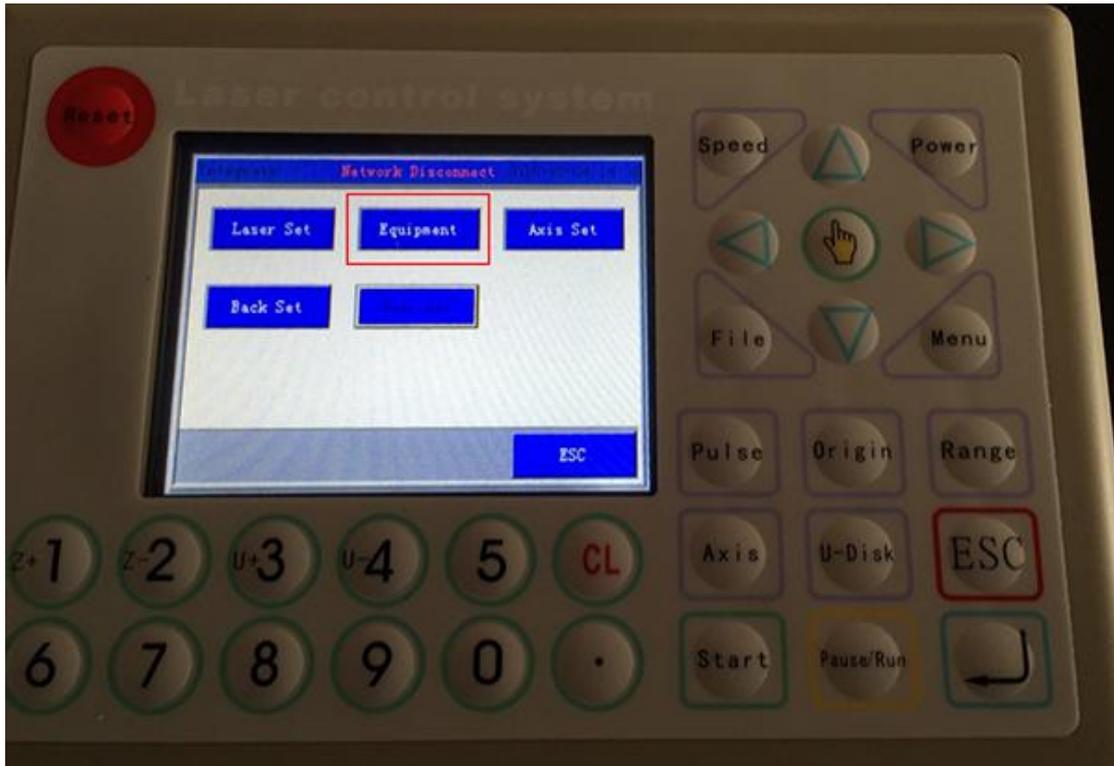
When you want to use rotary in laser machine, please follow the video to connect it to machine correctly. Then you need to set parameter as follows step by step.

1. Set "Equipment type", the original condition about control panel as below,



A, Press "Menu-Integrate-Equipment-Equipment type",





B, Press the icon of hand “”, change “common” into “Round”.

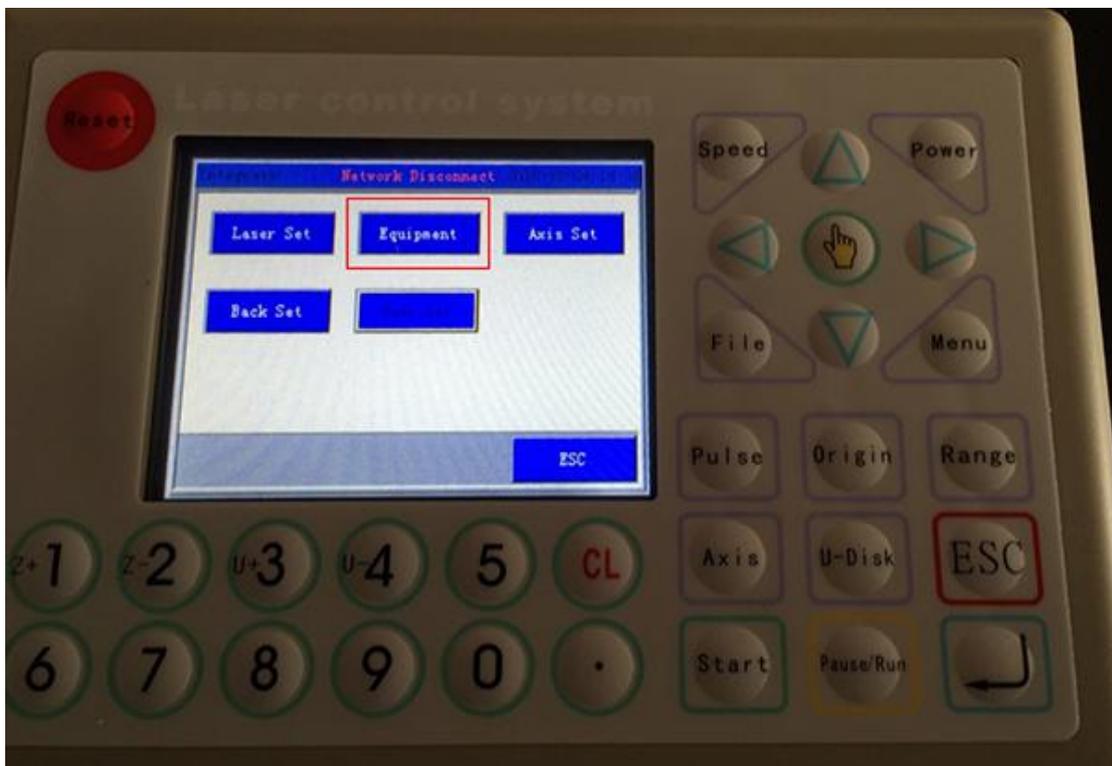


## 2. Set the diameter..

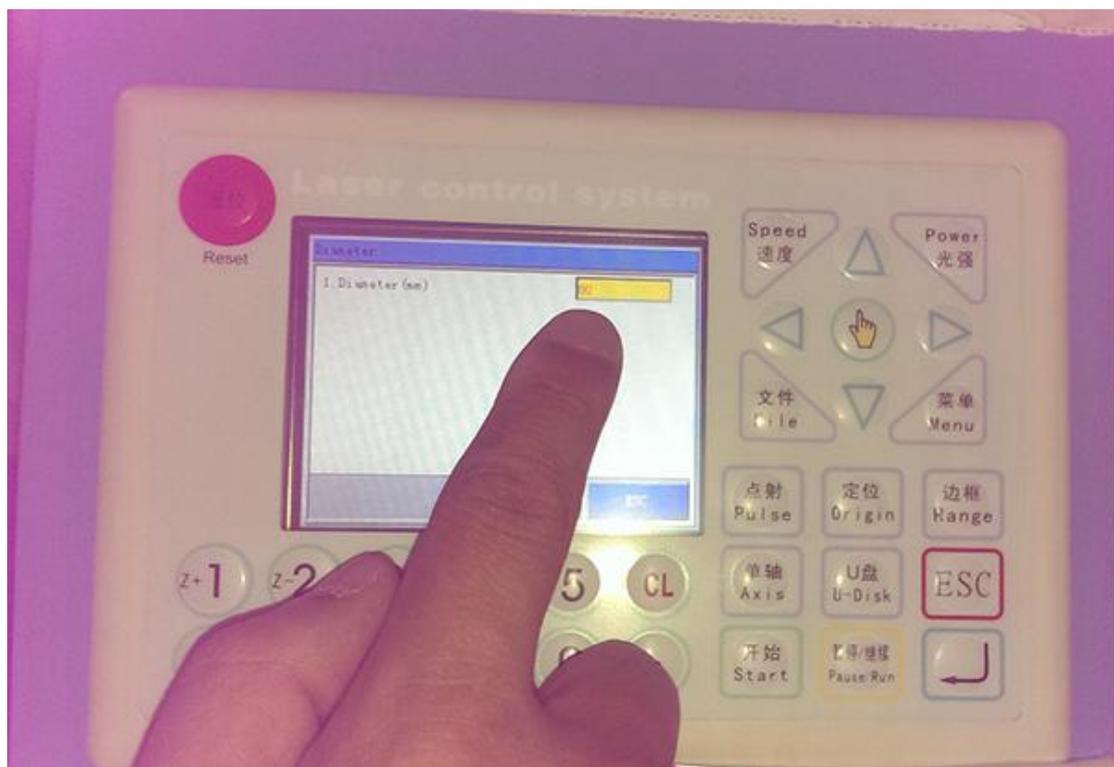
A, After changing Equipment type from common to round, then press



“ ”, you will return the following condition.

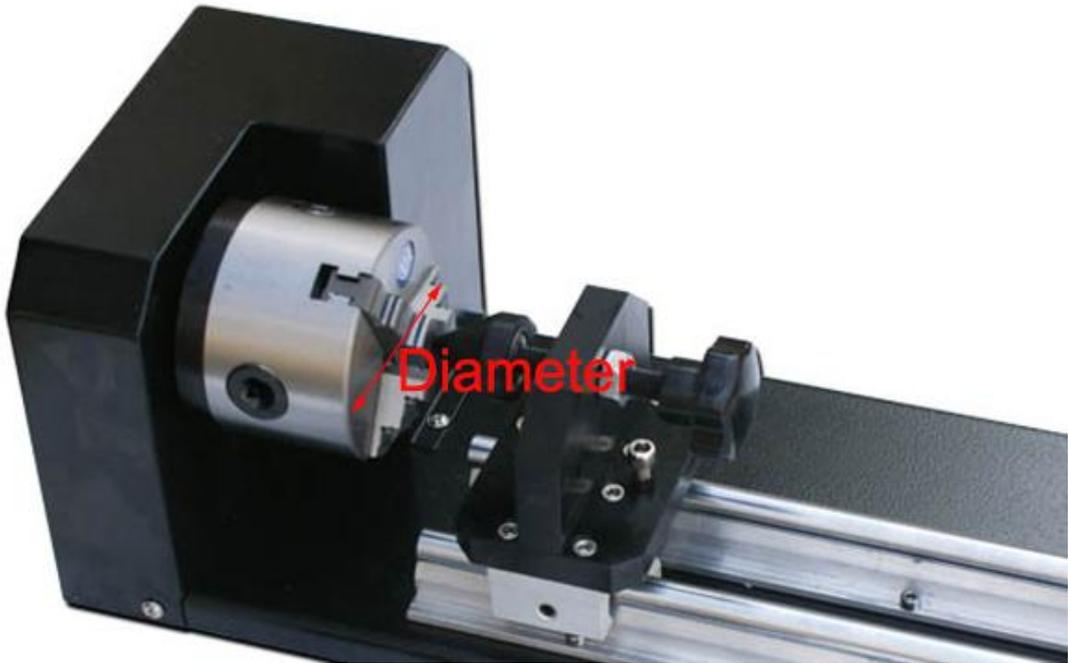


B, Press "Equipment-Diameter"



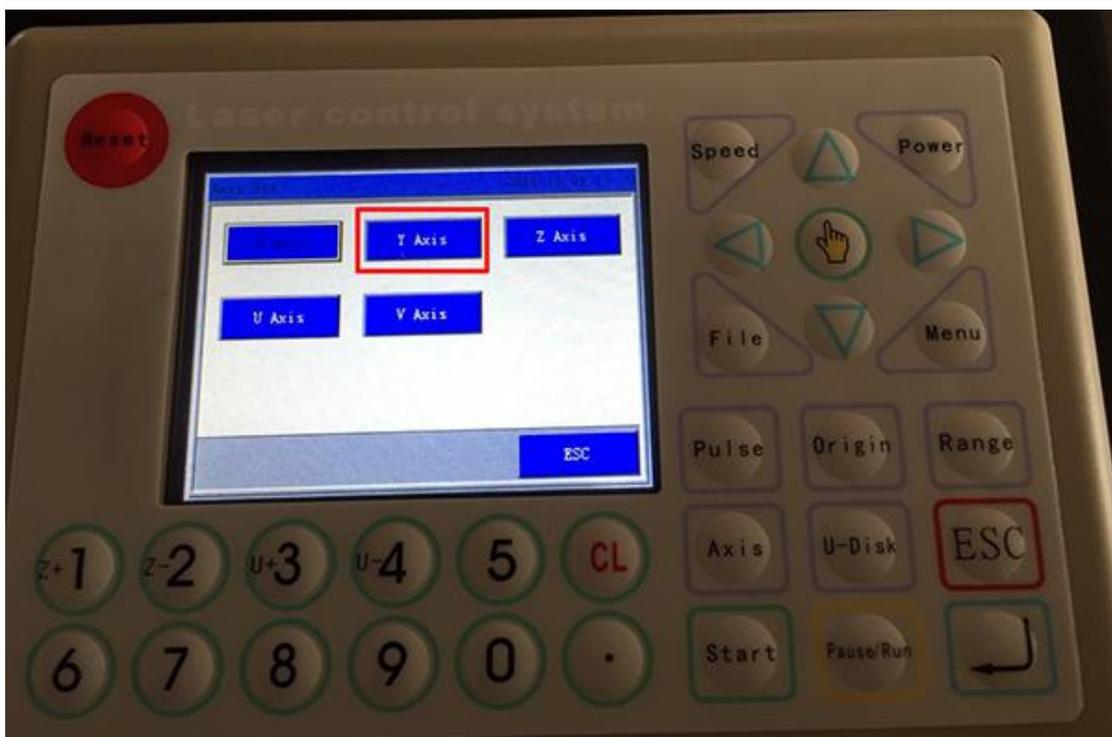
Now, you can type the diameter.

Note: the diameter means the diameter of rotary.



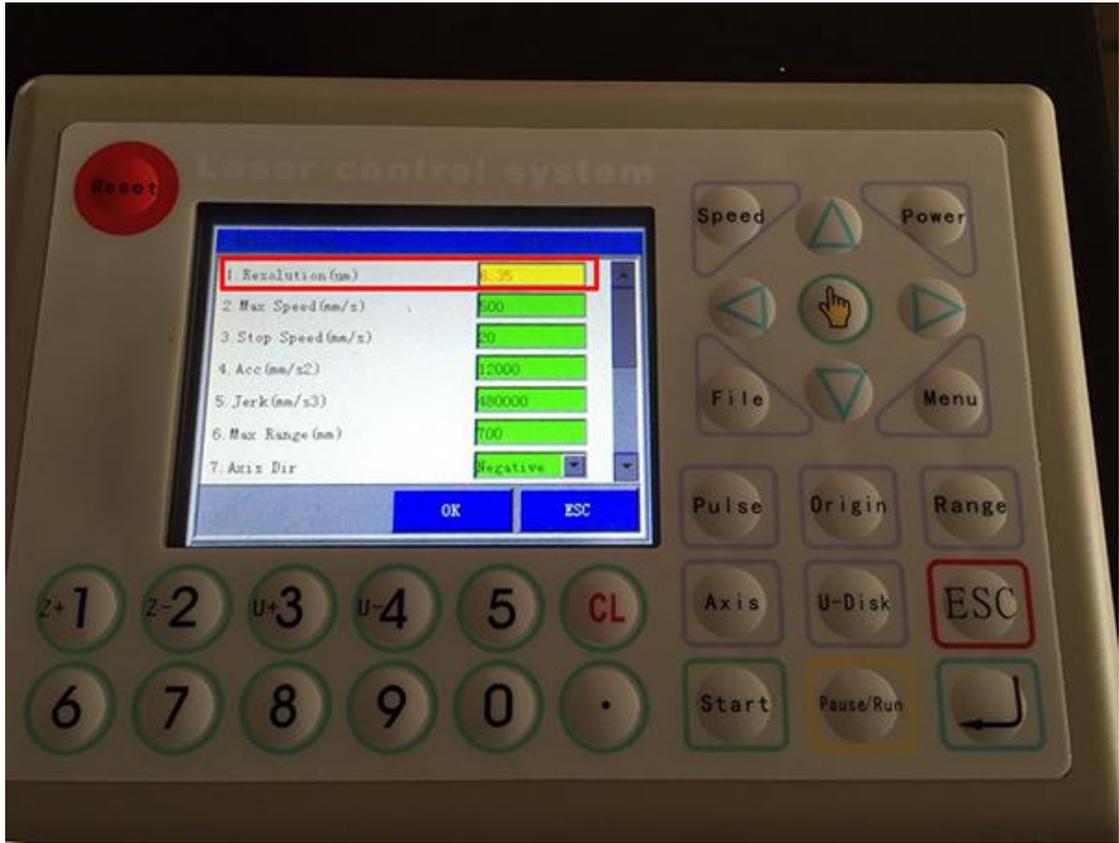
3. After setting Diameter, and press , It will return last condition.
- A. Press "Integrate-Axis set-Y axis"





B. You need to calculate the resolution according to following way,  
 $\text{Resolution} = \text{round length} * 1/16$ .

Note: The round length means the round length of object you want to cut or engrave. For example, if the round length of object you engrave is 160mm, the resolution is 10mm( $160 * 1/16$ ).



Hope these information can help you.